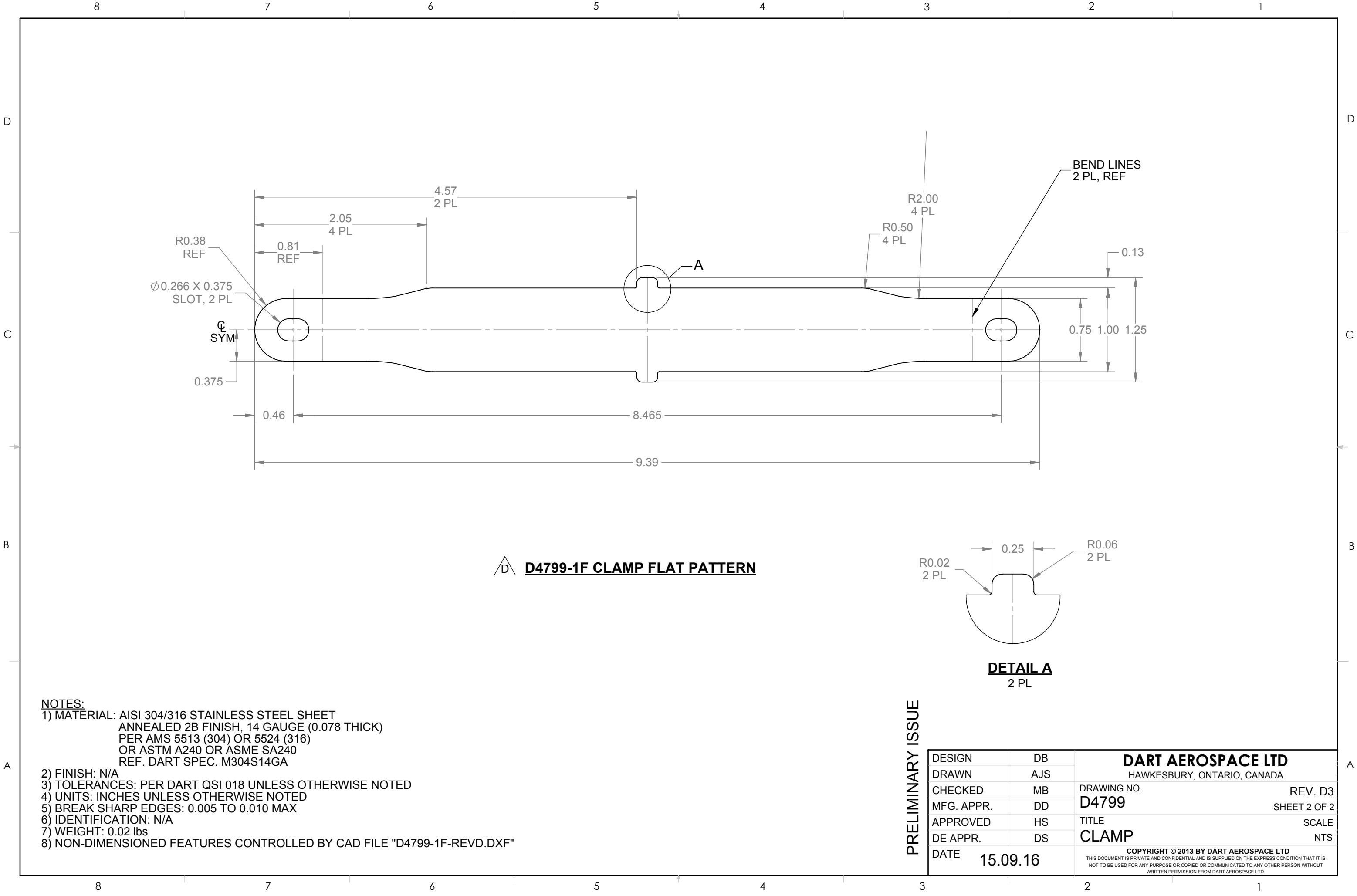


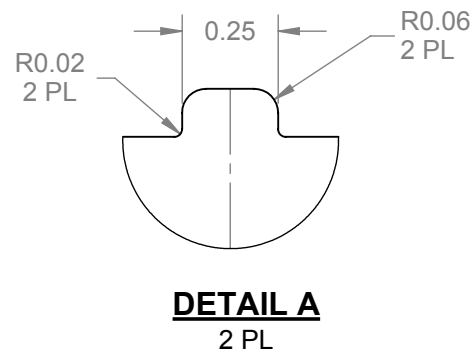
- NOTES:
- 1) MATERIAL: MAKE FROM D4799-1F
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
  - 7) WEIGHT: 0.02 lbs

PRELIMINARY ISSUE

D	SHEET 1 TOP VIEW OF PART DELETED, NOTES 8 & 9 DELETED. C6-1 DIM WAS R1.80 ALL OTHER DIMENSIONS ON FLAT PATTERN UPDATED ACCORDINGLY. DIMENSION METHOD ON FLAT PATTERN UPDATED SEE PREVIOUS REV AND PAR 15-458 FOR FURTHER DETAILS.		AJS	15.09.16
C	ADD CUSHION RETENTION FEATURES, REPLACE HOLES WITH SLOTS, 2.85 WAS 2.80, REASON PAR 14-331, NCR 14-3521; ZND5-1, A5-1, A8-1, B6-2, B2-2		VS	14.10.01
B	DECREASE LENGTH FROM 9.53 TO 9.16, ZN C5-1		DC	13.05.07
A	NEW ISSUE		DC	13.03.21
REV.	DESCRIPTION		BY	DATE
DESIGN	DB	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA		
DRAWN	AJS			
CHECKED	MB	DRAWING NO.		REV. D3
MFG. APPR.	DD	<b>D4799</b>		SHEET 1 OF 2
APPROVED	HS	TITLE		SCALE
DE APPR.	DS	<b>CLAMP</b>		NTS
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**D4799-1F CLAMP FLAT PATTERN**



**DETAIL A**  
2 PL

**NOTES:**  
1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET  
ANNEALED 2B FINISH, 14 GAUGE (0.078 THICK)  
PER AMS 5513 (304) OR 5524 (316)  
OR ASTM A240 OR ASME SA240  
REF. DART SPEC. M304S14GA  
2) FINISH: N/A  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: N/A  
7) WEIGHT: 0.02 lbs  
8) NON-DIMENSIONED FEATURES CONTROLLED BY CAD FILE "D4799-1F-REVD.DXF"

PRELIMINARY ISSUE

DESIGN	DB	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	MB	DRAWING NO. <b>D4799</b>	REV. D3
MFG. APPR.	DD	SHEET 2 OF 2	
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	<b>CLAMP</b>	NTS
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